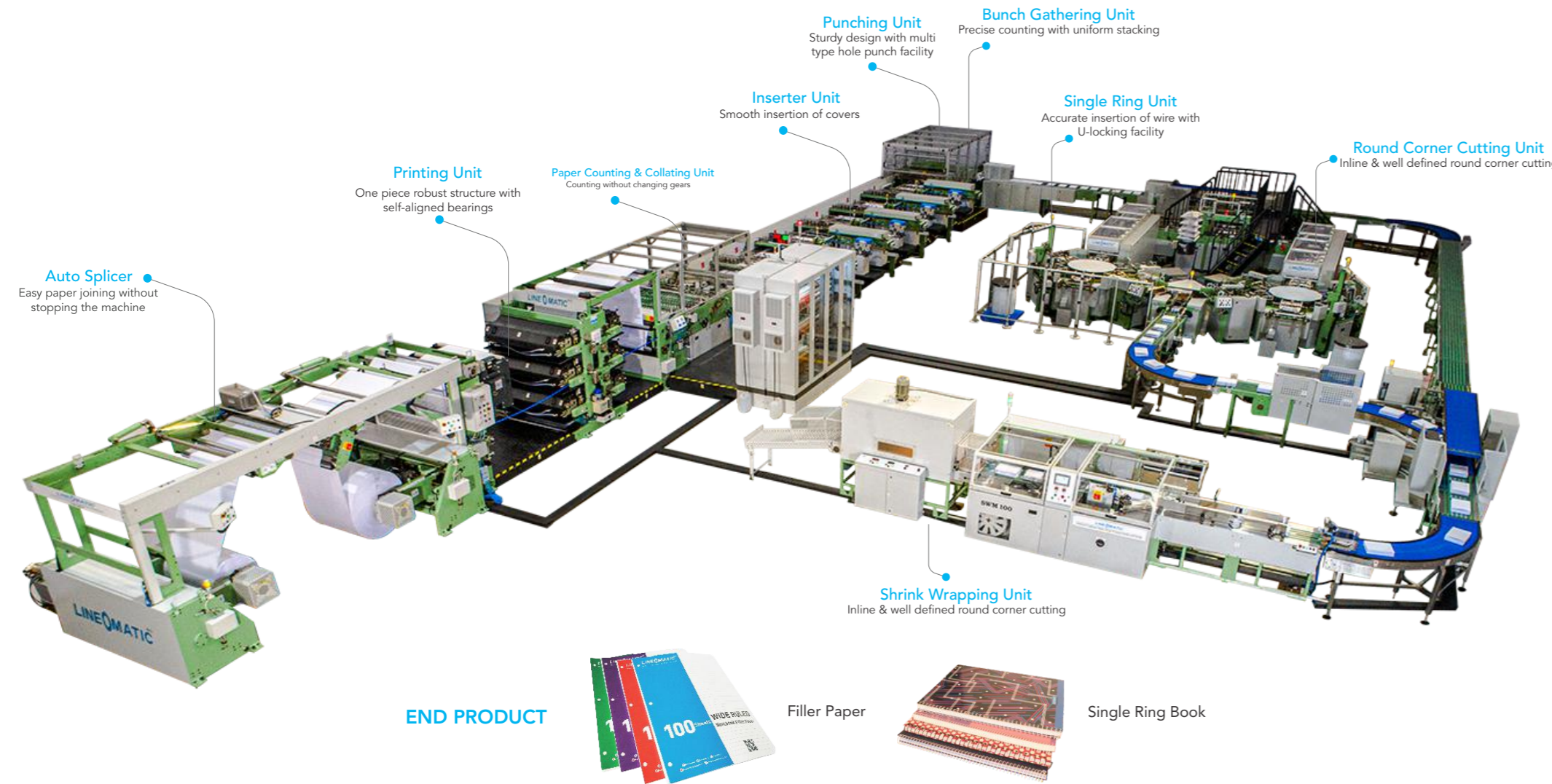


FULLY AUTOMATIC EXERCISE BOOK MACHINE

Spiro RB120 S



Speed*
300
Meters/Minute

Converting Strokes*
50
Cycles/Minute

Ups
5
Maximum

IDEAL FOR

- ▶ Filler paper & Single ring Books Manufacturers Needing
 - High output
 - High quality end products
 - High level of automation

ADVANTAGES

- ▶ Low production cost
- ▶ Minimum manpower
- ▶ Consistent performance
- ▶ Excellent quality output
- ▶ Short payback period
- ▶ Higher profitability & longer life
- ▶ Easy to operate & low in maintenance

REC. ADD-ONS

Auto Splicer

- ▶ Splicing speed - 90 m/min

Chamber Doctor Blade System

- ▶ Precise inking at high speed

Universal Round Corner Cutting Unit

- ▶ Strokes - 50 cycles/min

In-Line Shrink Wrapping Machine

- ▶ Strokes - 50 / 80 cycles/min

Technical Specifications

Model

Spiro RB120 S

Web Speed* (meters/minute)	300	
Converting Strokes* (cycles/minute)	50	
Number of Ups* (max.)	5	
Reel Width (mm)	600 to 1200	
Printing Width (mm)	600 to 1190	
Reel Diameter (mm)	1400	
Core I.D. (mm)	76.2	
Reel Weight (kgs.)	1700	
Printing Tower	3 color flexo unit each side	
Printing Length (mm)	340 to 660 (Variation of 2.5 mm)	
Cutting Length (mm)	210 to 330 (Variation of 2.5 mm)	
Sheet Count	6 to 30	
Paper (GSM)	50 to 90	
Index & Title (GSM)	50 to 400	
Max. Punching Thickness* (mm)	2.5	
Book Size	Bound Edge (mm)	210 to 330
	Unbound Edge (mm)	155 to 295
Single Ring Binding Section	Product Thickness (mm) 5 mm Pitch	7 to 20
Rec. Floor Space (L x W x H) (meters)	31 X 21 X 4	

* Speed: will depend upon count of sheets, book or cut size and GSM of the paper being used.

* Converting Strokes: will depend upon bunch sheet counts.

* Maximum Ups: will depend upon cut sheet size with in machine width limit of 1200 mm.

* Punching Thickness: open sheets with index and title cover thickness not above 2.5 mm.