

AUTOMATIC BINDING MACHINE FOR SINGLE / DOUBLE RING BOOKS

Spiro B340 S | Spiro B340 D

Max. Converting Strokes*
25
Cycles/Minute



IDEAL FOR

- ▶ Single / Double Ring Book Manufacturer needing
 - Economical solution
 - High quality end products

ADVANTAGES

- ▶ Multipurpose use
- ▶ Simple and fast on-screen machine setup
- ▶ Setup process by H.M.I
- ▶ Fast & easy size adjustment for different paper formats
- ▶ Punching dies for all types & size of holes

REC. ADD-ONS

Universal Round Corner Cutting Unit

- ▶ Strokes - 25 cycles/min
- ▶ Corner Radius - 10 / 12 mm

In-Line Shrink Wrapping Machine

- ▶ Strokes - 50 / 80 cycles/min

OTHER MODELS

- Spiro RB104 S / RB104 D
- Spiro RB120 D / RB120 D

Technical Specifications

Model	Spiro B340 S / Spiro B340 D		
Book Size	Bound Edge (mm)	145 to 330	
	Unbound Edge (mm)	105 to 297	
Paper GSM	-----	60 to 220	
Punching Section	Converting Strokes (cycles/min)	100*	
	Layer Thickness (mm)	0.5 to 2.5	
	No. of Layers	2 to 10	
For Spiro B340 S	Converting Strokes (cycles/min)	25*	
	Single Ring Binding Section	Product Thickness (mm)	5 mm pitch 5 to 16
			6.35 mm pitch 5 to 16
			8 mm pitch 8 to 16
		10 mm pitch 10 to 16	
For Spiro B340 D	Converting Strokes (cycles/min)	25*	
	Double Ring Binding Section	Product Thickness (mm)	3:1 pitch 5 to 11
			2:1 pitch 11 to 16
Rec. Floor Space for Spiro B340 S (L x W x H) (meters)		16 X 10 X 4	
Rec. Floor Space for Spiro B340 D (L x W x H) (meters)		16 X 11 X 4	

* Converting strokes depends upon sheet count, book size and GSM of the paper being used.