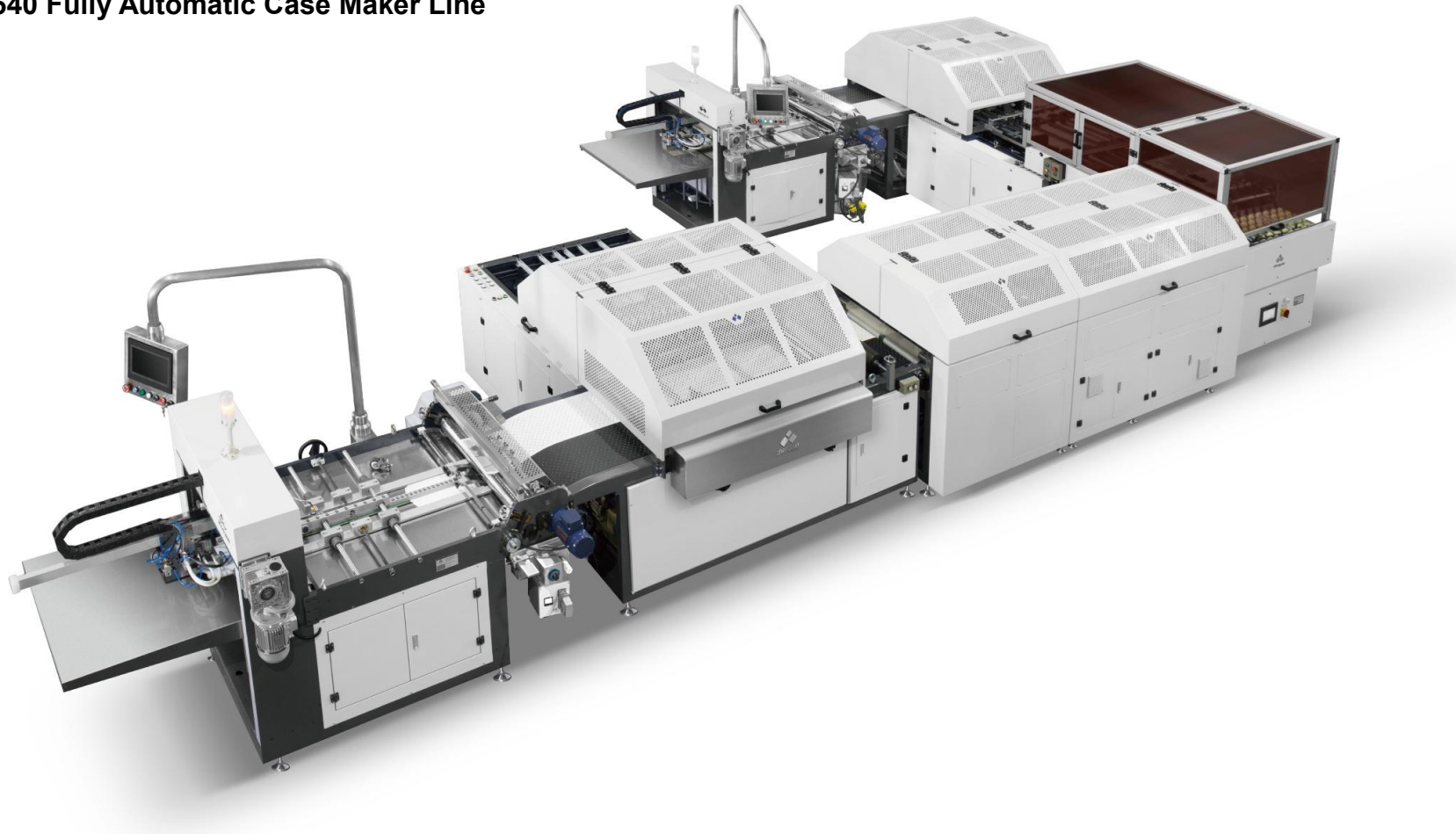

CMD540 Fully Automatic Case Maker Line



Add: No.256, Haize Road, Binhai New Area, Pingyang, Zhejiang Province, China

Website: www.zheng-run.cn

Mobile: 0086-13868412277

Tel: 0086-577-58118885

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Fully automatic case maker line is including Automatic case maker, automatic turner and automatic lining machine. It adopts new control system which has the function of feeding and gluing paper, feeding the cardboard and positioning, folding four edges and turning, then conveying to the stacker of lining machine; at same time, the lining machine feeding and gluing the inner paper, feeding the positioning semi-finished case, press and collecting; there are features of accurate and quick positioning, and beautiful finished products etc. It is used to make perfect book covers, notebook covers, calendars, hanging calendars, files and irregular cases etc.



Features:

1. Automatically delivery and gluing for paper
2. Automatically delivering, positioning and spotting for cardboards.
3. Hot melting glue circulation system
4. Automatically folding and forming case four-edge.(Available to make Irregular shape cases)
5. Automatic turner
6. Semi-finished case stacker and bottom sucking type feeder.
7. Rubber rollers are used to flatten the case, which ensures the quality.
8. Integrated cover is designed according to the European CE Standards, featuring in safety and humanity.

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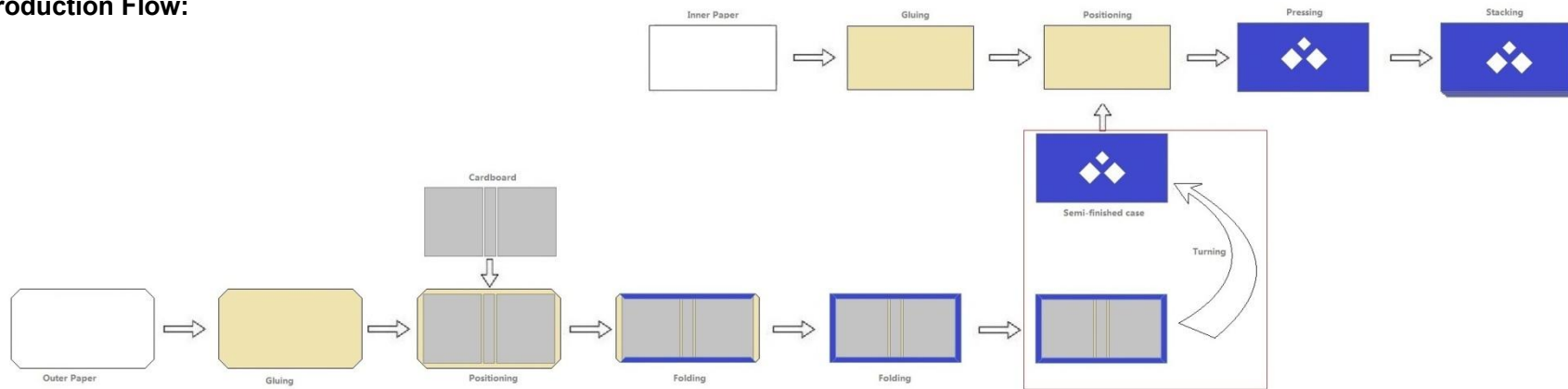
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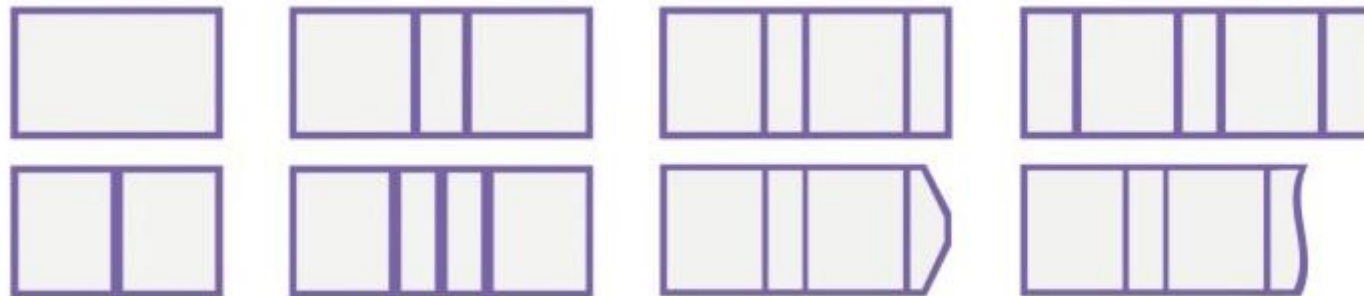
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9. Optional device: glue viscosity meter, Servo sensor positioning device

Production Flow:



Product Sample:



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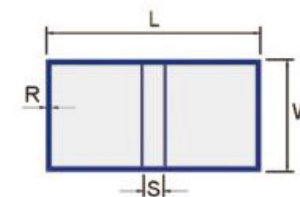
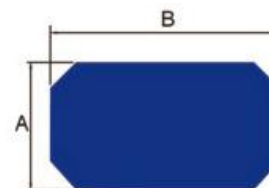
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Main Technical Parameters:

1	Case size(A×B)	MIN: 100×200mm MAX: 540×1000mm
2	Paper size(A×B)	MIN: 90×190mm MAX: 570×1030mm
3	Paper thickness	100~300g/m ²
4	Cardboard thickness(T)	1~3mm
5	Min. spine size (S)	7mm
6	Folded paper size(R)	10~18mm
7	Max. quantity of cardboard	6pieces
8	Precision	±0.10mm
9	Production speed	≅ 35sheets/min
10	Motor Power	20kw/380v 3phase
11	Heating Power	55kw
12	Air supply	55L/min 0.6MPa
13	Machine weight	6500kg
14	Machine dimension (L×W×H)	L11300×W44500×H1800mm



Remark:

1. The Max. and Min. sizes of cases are subjected to the size and the quality of the paper.

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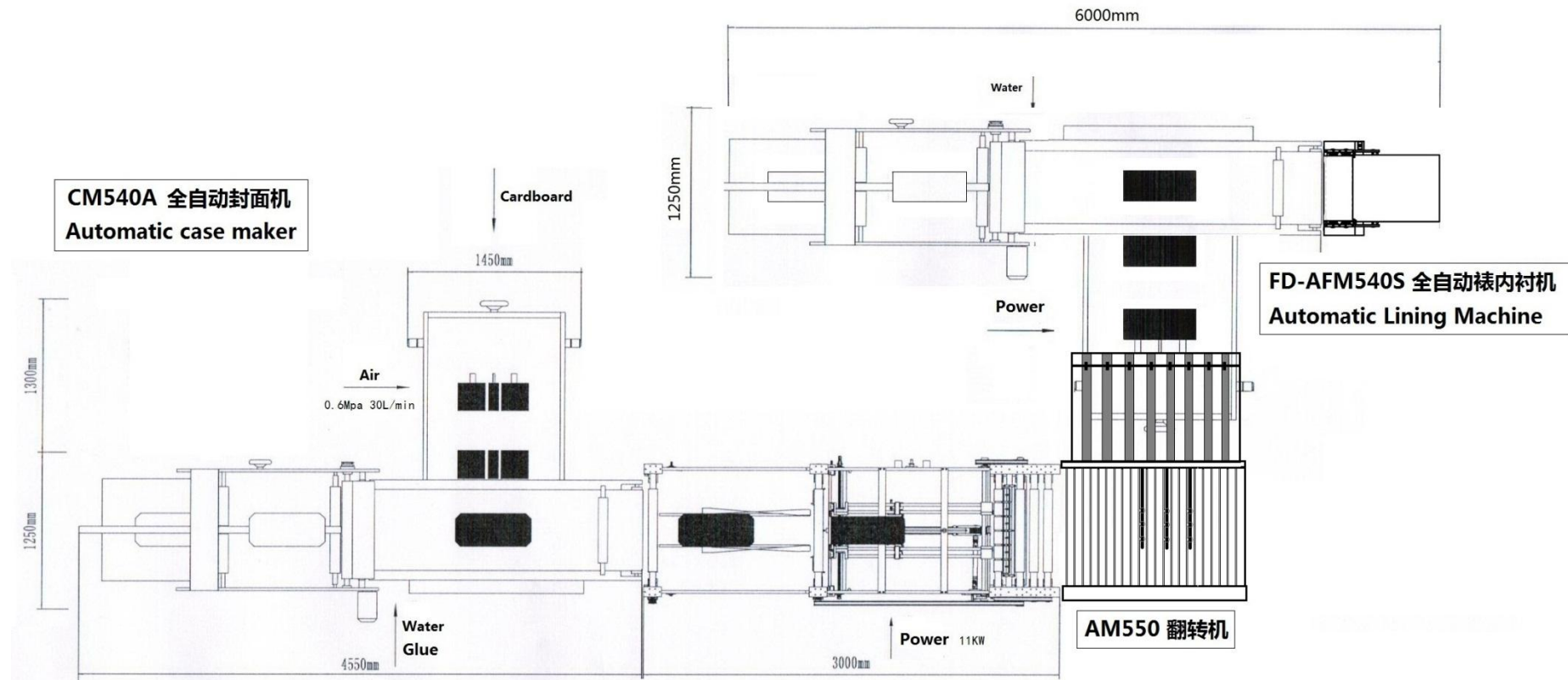
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2. The speed depends on the size of cases.
3. Air compressor isn't included.

Staffing:



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Related videos online:

<https://youtu.be/QRxfhhJnBL8> (workshop)

<https://youtu.be/stFciVueV8I> (workshop)

Customer factory <https://youtu.be/IRWygXB50Q>

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